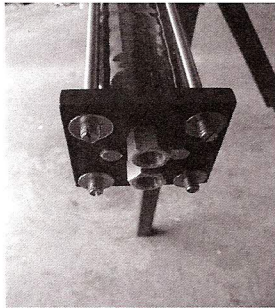
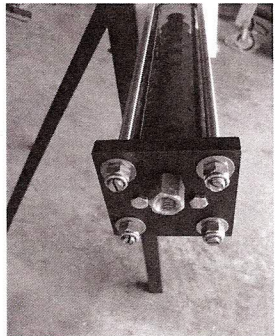


Insert the four stainless tie rods through the holes in the mounting blocks.



Insert the end plug assembly into the vessel end. Push the tie rods through the bearing plate and place a 316 stainless washer on each tie rod end.



Screw 316 stainless lock nuts onto each tie rod. This is easily done by holding the lock nut with a wrench and turning the slotted tie rod with a flat head screwdriver. Do not over-tighten. Bring the lock nut just into contact with the washer. Repeat on other vessel end.